

Work Order ID 139845

139845

Page 2

Thursday, December 10, 2015 8:49:22 AM

Item ID: D4506-3 Accept *N900040100* Setup Start *NS1*
 Revision ID: PRELIM Stop *NS2*
 Item Name: Washer
 Start Date: 12/10/2015 Start Qty: 20.00 *20* Cust Item ID:
 Required Date: 12/11/2015 Req'd Qty: 20.00 *20* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							DAS 38 9-89
120						(20)			
QC	Memo	0.01							
Quality Control									DEC 10 2015
130	Identify as per dwg & Stock Location: <u>PRELIM</u>	0.00							DAS 38 9-89
130						(20)			
Packaging	Memo	0.00							
Packaging									DEC 10 2015
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.03							
Quality Control									

MCS JAN 26 2016

15-12-11
 POSITIVE RECALL
 EFFECTIVE 15-12-10
 RELEASED 9-89
 DATE 16-01-22
 Ra A
 ECU16-510.

Picklist Print

Thursday, December 10, 2015 8:49:21 AM

Page 1

Work Order ID: 139845

139845

Parent Item: D4506-3

D4506-3

Parent Item Name: Washer

Start Date: 12/10/2015

Required Date: 12/11/2015

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP REV:A NEW ISSUE 15-12-10 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRINR1.000		Purchased			No		f	26.4508		0.410526			

MDFI RINR1 000

Delrin Round Bar 1" color: black

Location

Loc Qty

Loc Code

MAT039

26.4508

m132884

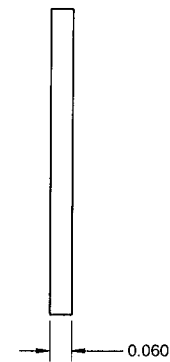
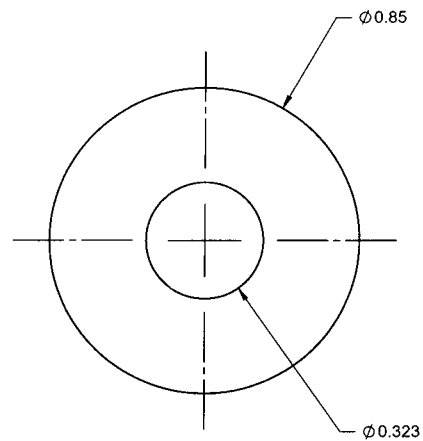
14.5313

m132947

11.9195

0.410 ⁵²⁶ ^{tt}

DAS
45 2015-12-10
9-89



D4506-3 WASHER

NOTES:

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL
REF DART SPEC M-DELRIN-R
OR UHMW BLACK TIVAR 1000 VIRGIN MATERIAL
MUHMWB0.060
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: 0.001 lbs

PRELIMINARY ISSUE

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AK	DRAWING NO.	REV. B
MFG. APPR.	JLM	D4506	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		WASHER	NTS
DATE	15.12.03	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Wednesday, August 12, 2015 8:33:30 AM

All amounts are calculated in domestic currency.

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name		VC-GEP001	SABIC Innovative Plastics Canada Inc.								
PO29300	2		MDELRIINR1.000	f	8/11/2015	8/12/2015	24.0000	\$3.50	0.0000	0	\$84.03
CAD	No		Delrin Round Bar 1" color: black	f	24.0000	DCUSER		\$84.03	0.0000	0	
			m132947								
	3		71401-45		7/31/2015	8/12/2015	1.0000	\$0.00	0.0000	0	\$0.00
	No		PROCUREMENT QUALITY CLAUSES		1.0000	DCUSER		\$0.00	0.0000	0	
			m132947								

PACKING SLIP

SABIC POLYMERSHAPES

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A 1K7

CANADA

Telephone - 1 (613) 6325200

Bill To:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A 1K7

Canada

DATE:

07-AUG-15

ORDER:

99010184

PMT TERMS:

CA NET 30

F.O.B.

WAREHOUSE: OTTAWA ON - SABIC POLYMERSHAPES

1290 Old Innes Road, Unit 713, Ottawa, ON, K1B 5M6, CA

PURCHASE ORDER:

PO29300

FRT TERMS:

Prepaid Freight

SALES REPRESENTATIVE:

DIXON, WADE

CONTACT NUMBER:

0014005000120

ORDER DATE:

28-JUL-15

DELIVERY NAME

26645717

WAYBILL NUMBER:

FREIGHT CARRIER:

PUROLATOR COURIER LTD

FREIGHT CHARGE COMMENT:

CLAVOIE@DARTAERO.COM

LINE	PART NUMBER/ ITEM DESCRIPTION	SHIP DATE	QTY ORDERED	QTY SHIPPED	QTY BACKORD	UOM
1	65200104 ACT RD 1.000 BK CP ACETRON GP SPECIAL INSTRUCTIONS: LOT Numbers: (2 Qty)	07-AUG-2015	2	2	0	FT

RECEIVING IN GOOD CONDITION

Signed:

Date:

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*** End Of Report ***

PACKING SLIP

SABIC POLYMERSHAPES

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A 1K7

CANADA

Telephone - 1 (613) 6325200

Bill To:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A 1K7

Canada

DATE:

07-AUG-15

ORDER:

99010184

PMT TERMS:

CA NET 30

F.O.B.

WAREHOUSE: OTTAWA ON - SABIC POLYMERSHAPES

1290 Old Innes Road, Unit 713, Ottawa, ON, K1B 5M6, CA

PURCHASE ORDER:

PO29300

FRT TERMS:

Prepaid Freight

SALES REPRESENTATIVE:

DIXON, WADE

CONTACT NUMBER:

0014005000120

ORDER DATE:

28-JUL-15

DELIVERY NAME

26645716

WAYBILL NUMBER:

1

FREIGHT CARRIER:

PUROLATOR COURIER LTD

FREIGHT CHARGE COMMENT:

CLAVOIE@DARTAERO.COM

LINE	PART NUMBER/ ITEM DESCRIPTION	SHIP DATE	QTY ORDERED	QTY SHIPPED	QTY BACKORD	UOM
1	65200104		22	22	0	FT

ACT RD 1.000 BK CP | ACETRON GP

SPECIAL INSTRUCTIONS:

LOT Numbers:

(22 Qty)

2015-08-12

RECEIVING IN GOOD CONDITION

Signed:

Date:

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*** End Of Report ***

CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE LTD

DATE: AUGUST 14, 2015

YOUR PURCHASE ORDER: PO29300

OUR SHIPPER NO: 99010184

OUR INVOICE NO: 195979

SABIC POLYMERSHAPES LINE ITEM # 1

QUANTITY: 24 FEET

DESCRIPTION: 1" DIA BLACK ACETRON GP ROD

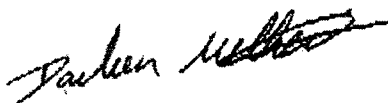
DAS
14
9-89

15/08/18

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH: ASTM D 6100

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL REQUIRMENTS OF THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE REFERENCE PROCUREMENT SPECIFICATIONS, CONTROL DRAWINGS OR PARTS DESIGNATION AND LATEST REVISIONS AS REFERENCED ON THE SUBJECT PURCHASE ORDER.

AUTHORIZED REPRESENTATIVE SIGNATURE



DARLEEN MELKERT
INSIDE SALES REPRESENTATIVE

1250 Old Innes Road
Unit 519
Ottawa, Ontario
K1B 5L3

T: 613-745-7043
F: 613-745-4291
E: darleen.melkert@sabic-ip.com
www.sabic-ip.com



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO29300**

Purchase Order Date 7/28/2015

PO Print Date 7/28/2015

Page Number 1 of 2

Order From :

VC-GEP001

Ship To : DART AEROSPACE LTD

SABIC POLYMERSHAPES
1290 OLD INNES ROAD
UNIT 713
OTTAWA, ON K1B 5M6
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED

Contact Name

Vendor Phone 800 267 1575

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Ship To Contact

Ship To Phone

Terms

Net 30

Ship Via:

Purolator ground ppd

Currency

CAD

Ship Acct:

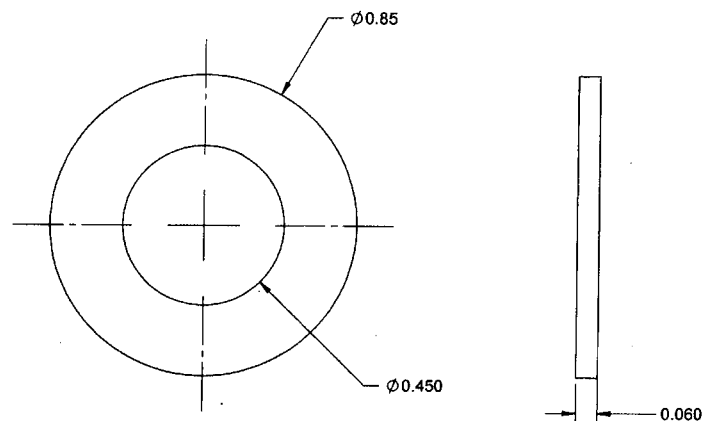
FOB

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	MDELINR1.000	Delrin Round Bar 1" color: black	7/31/2015 Yes 7/31/2015		24.00 ✓ f	\$4.58	\$109.92
MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL COLOR: BLACK							
Line Total:							\$109.92
2	MDELINR1.000	Delrin Round Bar 1" color: black	8/11/2015 Yes 8/11/2015		24.00 ✓ f	\$4.58	\$109.92
MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL COLOR: BLACK							
Line Total:							\$109.92

Note:

7/28/2015



D4506-1 WASHER

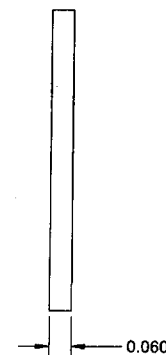
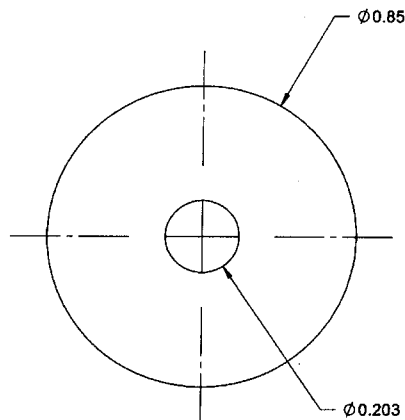
NOTES:

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL
REF DART SPEC M-DELRIN-R
OR UHMW BLACK TIVAR 1000 VIRGIN MATERIAL
MUHMBW0.060
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: 0.001 lbs

RELEASED
2016-01-21
ECN 16-510

APPROVED

B	ADDED -3; REVISE NOTE 6 (ZN A8-1)	RF	15.12.03
A	NEW ISSUE	RF	11.10.24
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	AK	DRAWING NO.	REV. B
MFG. APPR.	JLM	D4506	SHEET 1 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	DSC	WASHER	NTS
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D4506-3 WASHER

NOTES:

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REF DART SPEC M-DELRIN-R
OR UHMW BLACK TIVAR 1000 VIRGIN MATERIAL
MUHMBW0.060
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RELEASED
2016-01-21

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	AK	DRAWING NO. D4506	REV. B
MFG. APPR.	JLM		SHEET 2 OF 2
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